

Synthetic Ester Fluid



SE3[™] fluid is Cargill's next generation of synthetic dielectric transformer fluid. Brought to you by the makers of FR3[™] fluid and FR3r[™] fluid, SE3 fluid completes the portfolio of transformer fluid solutions as superior options to mineral oil. With exceptional performance, SE3 fluid greatly complements the needs of some specific transformer applications by delivering a high performance K-class fluid, optimized for extreme cold weather and suitable for free-breathing transformers.

Key Features

- High fire point of > 300 °C (compared to 160 °C for mineral oil) allows its classification as a K-Class, less flammable liquid
- High thermal class dielectric liquid, suitable for use in free-breathing applications
- Continuous flow even in extremely cold climates, pour point down to -50 °C
- Optimized for oxidative stability

SE3 fluid values and specification units

Property		Test method	IEC 61099 permissible values	Expected
Physical				
Color		ISO 2211	≤ 200 Hazen	≤ 100 Hazen
		ISO 2719	-	0.1
Appearance		Visually clear, free from water, suspended matter and sediment		
Density at 20 °C (kg/dm³)		ISO 3675, ISO 12185	≤ 1000	960-970
Kinematic viscosity (mm²/s)		ISO 3104	-	-
	100 °C	-	≤ 15	6
	40 °C	-	≤ 35	28
	-20 °C	-	≤ 3000	1200
Flash-point (°C)		ISO 2719	≥ 250	> 260
Fire-point (°C)		ISO 2592	≥ 300	> 305
Pour-point (°C)		ISO 3016	≤ -45	< -50
Biodegradability		OECD 301	Readily biodegradable	Readily biodegradable
Chemical				
Water content (mg/kg)		IEC 60814	≤ 200 ^b	≤ 100
Acidity (mg KOH/g)		IEC 62021 -1, IEC 62021 -2	≤ 0.03	0.01 – 0.02
Oxidation stability				
164 h @ 120 °C		IEC 61125, Method C	-	-
Total acidity (mg KOH/g)		-	≤ 0.3	0.02
Total sludge (% mass)		-	≤ 0.01	< 0.01
800 h @ 120 °C		IEC 61125, Method C	-	-
Total acidity (mg KOH/g)		-	-	0.11
Total sludge (% mass)		-	-	< 0.01
Electrical				
Break down voltage (kV)		IEC 60156	≥ 45 ^b	> 70
Dielectric dissipation factor (tan∂)		IEC 60247, IEC 61620	-	-
90 °C and 50 Hz		-	≤ 0.03 ^b	0.01
DC resistivity at 90 °C (GΩ.m)		IEC 60247	≥ 2	60

^aIEC 61099 requires testing synthetic ester liquids according to IEC 61125 method C for 164h. SE3 was tested for 800h.

Learn more about the benefits of **SE3 fluid** and the power of a Cargill partnership by visiting **SE3fluid.com** or contacting your local representative.



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^bFor untreated liquid, as received